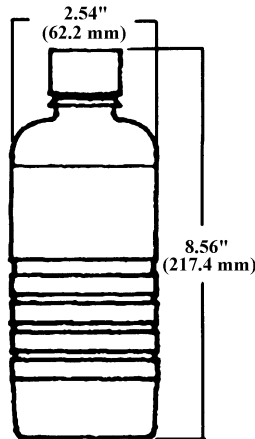


## 16.9 oz. PET Naya Water Bottle Set-Up E-Models

S020.4

**Models Affected:** 600E/501E/276E Venders

**Reason:** To provide a set-up to vend the 16.9 oz. PET Naya Water Bottle 2 deep in E-model venders



**16.9 oz. PET Naya  
Water Bottle**

### 16.9 OZ. PET NAYA WATER KITS

**Order:** Wide Column Kit (One Kit Per Wide Column) – 600E, 501E, 276E  
**Includes:** 10 – 801,812,04x.x1 3/32" Flat Shim (5 each side)  
 2 – 610,070,06x.x3 Angle Shim (1 each side next to bottles)  
*Note: Angle shim hooks over top of 3/32" flat shims.*

**Order:** Narrow Column Kit (One Per Narrow Column) – 600E  
**Includes:** 1 – 805,701,14x.x1 Can Stop Shim, Right  
 1 – 610,070,05x.x3 Angle Shim (1 right side next to bottles)  
*Note: Angle shim hooks on top of can stop shim.*  
 1 – 432,070,17x.x3 Sold-Out Paddle, Narrow  
 2 – 800,503,00x.x1 Rod & Spring Assy.  
 2 – 609,076,00x.x3 White / Black Tubes  
 1 – 610,011,50x.x3 Column Wall, Narrow Right  
 1 – 609,070,63x.x3 Filler Shim Left (wide part to the front)

**Order:** Narrow Column Kit (One Per Narrow Column) – 501E/276E  
**Includes:** 1 – 805,701,14x.x1 Can Stop Shim, Right  
 1 – 610,070,05x.x3 Angle Shim (1 right side next to bottles)  
*Note: Angle shim hooks on top of can stop shim.*  
 1 – 432,070,17x.x3 Sold-Out Paddle, Narrow  
 2 – 800,503,00x.x1 Rod & Spring Assy.  
 2 – 609,076,00x.x3 White / Black Tubes  
 1 – 609,010,10x.x3 Column Wall, Narrow Right  
 1 – 609,070,63x.x3 Filler Shim Left (wide part to the front)

## Wide Column Set-Up

Loading Depth	Parts Per Column	Cam Settings	Cams Required	Rear Spacer Assembly	Can/Bottle Chute
2	10 – 3/32" Flat Shims (5 ea. Side) 2 – Angle Shim (1 ea. Side next to bottle)	#3	red/grey	Standard 498,071,30x.x3 Hole #21	w/ extensions 324,000,40x.x3

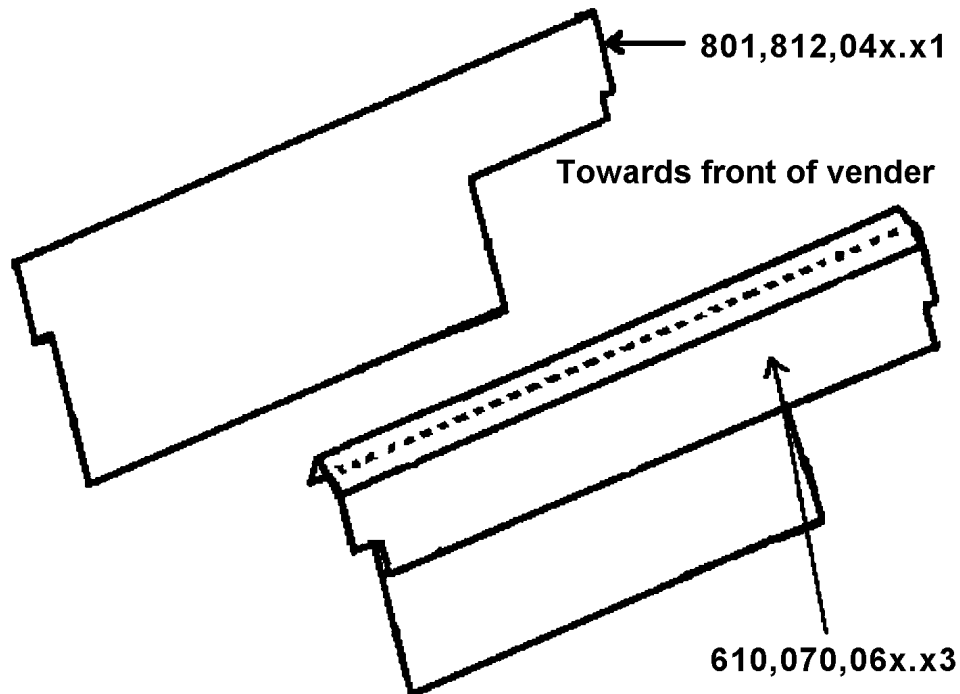
### Parts Needed (Wide Column):

- 10 - 801,812,04x.x1 3/32" Flat Shim (5 each side)
- 2 - 610,070,06x.x3 Angle Shim, Wide Column (1 each side next to bottles)
- Note: Angle shim hooks over top of 3/32" flat shims.*
- 1 - 801,809,80x.x1 Vending Cam, Grey
- 1 - 801,809,79x.x1 Adjustable Cam, Red
- Cam set in #3 position.
- Rear spacer set in hole #21.

**NOTE: FOR VENDERS WITHOUT THE PLASTIC DUCT BETWEEN THE CHUTE AND MOTOR COVER, INSTALL 2 CHUTE EXTENSIONS (609,070,46x.x3).**

## Wide Column Installation

1. Unplug the vender.
2. Install five 3/32" flat shims (801,812,04x.x1) on each side.
3. Install one angle shim (610,070,06x.x3) on each side. Important: The top edge of the angle shim hooks over the top of the 3/32" flat shims.
4. Adjust the cams to setting #3.
5. Set the rear spacer in hole #21.



## Narrow Column Set-Up

Loading Depth	Parts Per Column	Cam Settings	Cams Required	Rear Spacer Assembly	Can/Bottle Chute
2	1 – can stop shim (right side) 1 – angle shim (1 right side next to bottles) 1 – narrow sold-out paddle 2 – rod & spring assy. with white / black tubes in holes "A" and "C" 1 – column wall, right	#5	brown	Standard 498,071,40x.x3 Hole #21	See page 2 Wide column set-up

### Parts Needed (Narrow Column):

- 1 - 805,701,14x.x1     Can Stop Shim, Right
- 1 - 610,070,05x.x3     Angle Shim, Narrow Column (1 right side next to bottles)
- Note: Angle shim hooks on top of can stop shim.*
- 1 - 432,070,17x.x3     Sold-Out Paddle, Narrow
- 2 - 800,503,00x.x1     Rod & Spring Assy.
- 2 - 609,076,00x.x3     White / Black Tubes
- 1 - see list             Column Wall, Narrow - Right
- 610,011,50x.x3     600E
- 609,010,10x.x3     501E/276E

Place one rod with white / black tube in hole "C" of rotor.

Place one rod with white / black tube in hole "A" of rotor.

Install narrow sold-out paddle.

Install angle shim over-top of the can stop shim, then place in column on right side.

Install filler shim left on left side of column wall (wide part to the front).

Install column wall on right side so bottom of the wall overlaps the can stop shim/angle shim assembly.

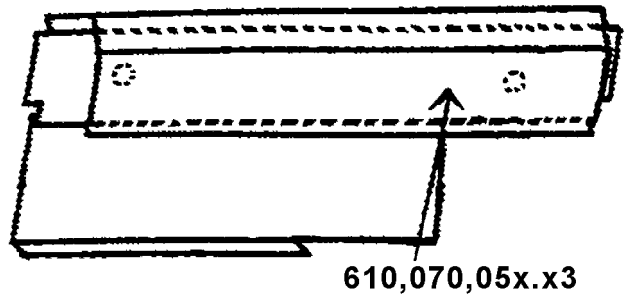
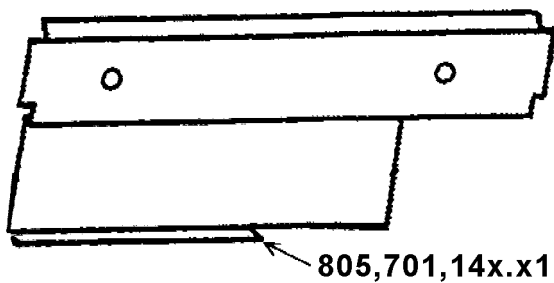
Cam set in #5 position.

Rear spacer set in hole #21.

## Narrow Column Installation

### Narrow Column Parts Installation:

1. Unplug the vender.
2. Install the narrow sold-out paddle. Note: It is recommended to replace the sold-out switch whenever you remove an existing sold-out switch.
3. Remove the existing shim(s).
4. Install the angle shim (610,070,05x.x3) to the can stop shim (805,701,14x.x1).
5. Install the can stop shim/angle assembly on the right side of the column. Slide the angle shim towards the front of the column as far as it will go.
6. Install filler shim (wide part to the front) on left side of column wall.
7. Install one rod and spring assembly with a white / black tube in position "A".
8. Install one rod and spring assembly with a white / black tube in position "C".
9. Install the column wall on the right side so the bottom of the wall overlaps the can stop shim/angle shim assembly. See instructions below for column wall installation instructions.
10. Adjust the cams to setting #5.
11. Set the rear spacer in hole #21.



### Narrow Column Wall Installation:

1. Unplug the vender.
2. Move the rear spacer to hole #21.
3. Take the column wall kit and locate the "clips" which are welded to the back side of the wall. See figure below.
4. Place the column wall kit in the column so the "clips" are towards the right column wall.
5. Align the "clips" with the existing slots in the right side stack wall.
6. Press the wall in position and ensure the "clips" are seated in the slots and flat to the wall.  
*Important: If the "clips" are not flat to the wall, jams may occur.*
7. Load the product and test for proper vending.

